

January-23-14 11:44:13 AM

111833

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 1/23/14 **Start Qty:** 3.00 ***3***

Cust Item ID:

Required Date: 1/24/14 **Req'd Qty:** 3.00 ***3***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4097	A

100

Pick Kii

0.00

100

Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: ST268A 0.00

120

Packaging

Memo

0.00

Packaging

Work Order ID 111833

111833

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Item ID: D4097-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Armrest Assy
Start Date: 1/23/14 Start Qty: 3.00 *3* Cust Item ID:
Required Date: 1/24/14 Req'd Qty: 3.00 *3* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 14-02-03
④ 14-01-30

Picklist Print

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Work Order ID: 111833
Parent Item: D4097-041
Parent Item Name: Armrest Assy

Start Date: 1/23/14
Start Qty: 3.00

Required Date: 1/24/14
Required Qty: 3.00

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3696-041 Arm Assembly		Manufactured	No			100	Each	4.0000	1	3		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST271		4							
				103567		3							
				106806		1							
D4098-041 Armrest Cushion Assembly		Manufactured	No			100	Each	4.0000	1	3		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST187		4							
				110098		4							
D4099-1 Bracket		Manufactured	No			100	Each	14.0000	1	3		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST247		14							
				106410		3							
				106477		11							
MS21042L3 Nut		Purchased	No			100	Each	5,150.0000	3	9		DAS 33 9-89	14-01-24
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST506		962							
				123900		962							
				ST509		4188							
				M127304		1000							
				M127410		3000							
				M127831		188							

R 111532 (2x)

~~27-103567~~

14-106806

110098

106410

127831

Picklist Print

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Work Order ID: 111833
 Parent Item: D4097-041
 Parent Item Name: Armrest Assy

Start Date: 1/23/14

Required Date: 1/24/14

Start Qty: 3.00

Required Qty: 3.00

MS24693-C273	Purchased	No	100	Each	83.0000	5	15	DAS
SCREW								33
								9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST300	83	
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m127305	83	
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127305

MS24693-C277	Purchased	No	100	Each	4.0000	3	9	DAS
Screw								33
								9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST300	4	
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113644	4	
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4 x 113644

NAS1149D0332J	Purchased	No		Each	2,080.0000	3	9	DAS
Washer								33
								9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST293	387	
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m127431	387	
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ST510a	1693	
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m127374	93	
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m127389	1000	
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m127916	600	
---------	-----	--

127374

14-01-24

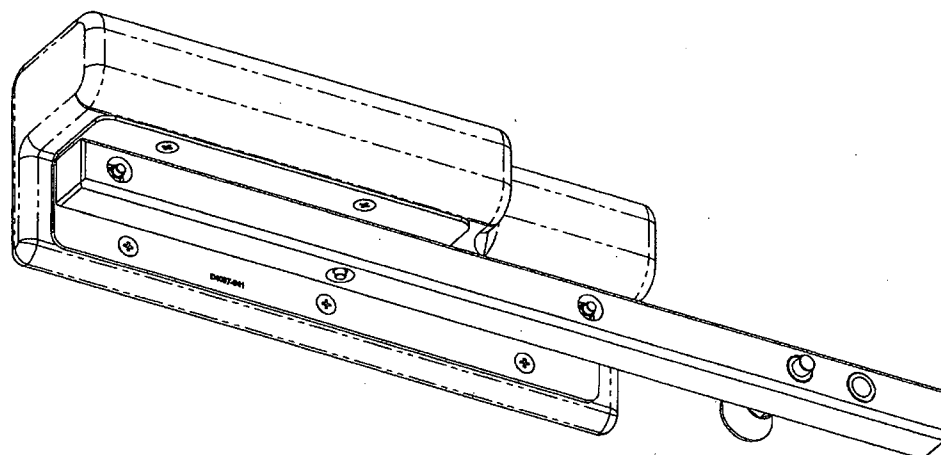
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Shop Packet Print

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ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4097-041	ARMREST ASSEMBLY
2	1	D3696-041	ARM ASSEMBLY
3	1	D4098-041	CUSHION ASSEMBLY
4	1	D4099-1	BRACKET
5	3	MS21042L3	NUT
6	5	MS24693-C273	SCREW
7	3	MS24693-C277	SCREW
8	3	NAS1149D0332J	WASHER (OR AN960JD10L)



D4097-041 ARMREST ASSEMBLY

u/o 111833

RELEASED
2010-05-17

A	NEW ISSUE	MB	10.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4097	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ARMREST ASSEMBLY	NTS
DATE	10.05.07	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

